

3 String 1C, *1J, 1H, 1 B-ring, 1J, 1H, 1I, 1 C-ring, 1H, 1I, 1J, 1 A-ring, 1I, 1J, 1H, 1 D-ring, 1I, 1J, 1 A-ring, 1I, 1B-ring, 1H, 1 C-ring, 1J*, 1H, 1 D-ring, and 1I. Repeat from * to *. String 1I, 1B, 1 crimp tube, and the other half of the clasp. Pass back through the tube and crimp.

4 Repeat Step 2. String 1C, 1M, 1 E-ring, 1L, 1M, 1K, 1 F-ring, 1M, 1K, 1L, 1 G-ring, 1K, 1L, 1M, 1 E-ring, 1L, 1M, 1K, 1 F-ring, 1M, 1K, 1L, 1 D-ring, 1M, 1K, 1L, 1 G-ring, 1K, 1L, 1M, 1 E-ring, 1L, 1M, 1K, 1 F-ring, 1M, 1K, 1L, 1 D-ring, 1M, 1K, 1L, 1B, 1 crimp tube, and the other half of the clasp. Pass back through the tube and crimp.

5 Repeat Step 2. String 1B, 1L, 1M, 1K, 1 F-ring, 1M, 1K, 1L, 1 G-ring, 1K, 1L, 1M, 1 E-ring, 1L, 1M, 1K, 1 D-ring, 1L, 1M, 1K, 1 F-ring, 1M, 1K, 1L, 1 G-ring, 1K, 1L, 1M, 1 E-ring, 1L, 1M, 1K, 1 D-ring, 1L, 1M, 1K, 1 F-ring, 1M, 1K, 1L, 1 G-ring, 1K, 1A, 1 crimp tube, and the other half of the clasp. Pass back through the tube and crimp.

6 Repeat Step 2. String 1C, 1J, 1I, 1H, *1J, 1I, 1 A-ring, 1J, 1 B-ring, 1H, 1 C-ring, 1I, 1H, 1 D-ring, 1J, 1I, 1H, 1 C-ring, 1I, 1H, 1 D-ring, 1J, 1I, 1H, 1 C-ring, 1I, 1H, 1J, 1 B-ring, 1H, 1J, 1H, 1 A-ring, 1J, 1I, 1H, and 1 D-ring. Repeat from *, omitting the final D-ring. String 1A, 1 crimp tube, and the other half of the clasp. Pass back through the tube and crimp.

